

Technical Data Sheet

TECHNIPOL® PA 162/G

DESCRIPTION

TECHNIPOL® PA 162/G is a thermoplastic adhesive co-polyamide based of amber colour. This grade is mainly used as raw material for the extrusion of the rod cement used by the automatic lasting machines in the footwear industry. This polyamide based product has been specifically designed to be also used on the new toe lasting machines, equipped with tracers.

Thanks to its quick setting time, its good flexibility, its excellent wettability and its high adhesion to leather and to both synthetic and regenerated materials, TECHNIPOL® PA 162/G is the ideal adhesive for the shoe manufacturing.

Due to the wide variety of materials used in the today's footwear construction, it is recommended to run some preliminary trials in order to homologate the TECHNIPOL® PA 162/G.

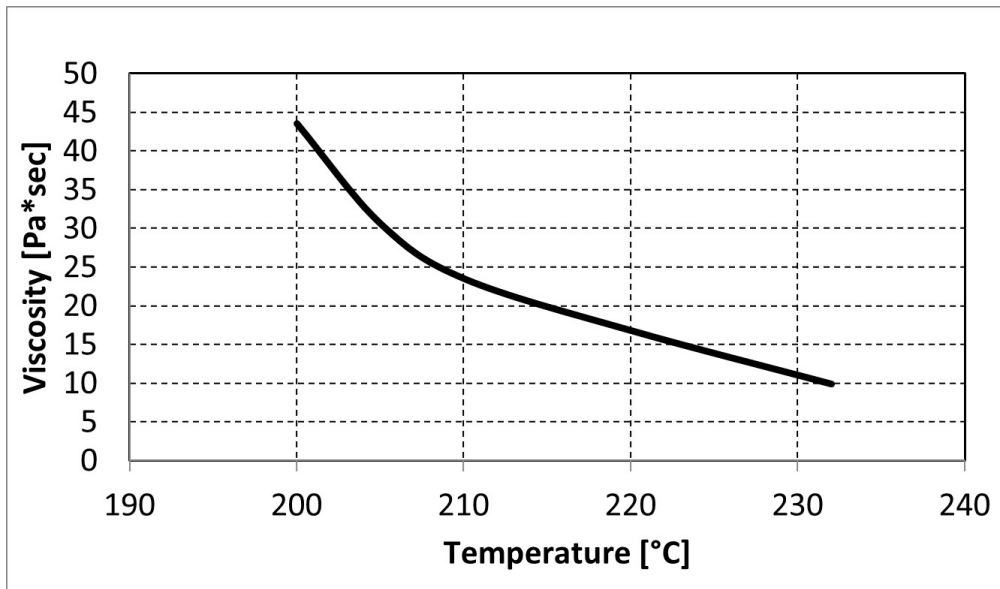
Finally, TECHNIPOL® PA 162/G contains more than 80% of raw materials coming from renewable resources (non-edible).

TECHNICAL CHARACTERISTICS

PROPERTY	TEST METHOD	M.U.	VALUE
Density	ISO 1183	g/cm ³	0,98
Softening point	MI 13	°C	188
Viscosity Brookfield 232°C	MI 12	Pa*s	8.0

Cone/ plate Viscometer, Model Brookfield CAP 2000+.

VISCOSITY vs TEMPERATURE CURVE



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PACKAGING

25 kg bags equipped with an aluminum film barrier against moisture action.
500 kg cardboard octabins equipped with an inner PE liner.
500 Kg and 1000 Kg big bags.

STORAGE

Product is stable for 24 months when stored unopened in its original packaging, kept in a cool and dry place and protected from light. When stocked around 5 – 10°C or below, it is recommended to keep it at 15 – 20°C for at least for 24 hours before using it.